



KCo_{1/2}Hf_{1/2}(MoO₄)₂ - A Novel Glaserite-like Molybdate Exhibiting Two-dimensional Negative Thermal Expansion

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Abstract:

Introduction: Due to the peculiarities of the crystal structure and composition, complex molybdates exhibit valuable functional properties. Although the intensive search for NTE materials has been going on for many years, the investigation of the mechanisms and structure-property relationships causing the “thermal shrinkage” effect is still relevant. Here, we report on the 2D-NTE effect in a new ternary molybdate KCo_{1/2}Hf_{1/2}(MoO₄)₂ with a layered glaserite-like structure, and its thermal deformations and ionic conductivity were investigated.

Methods: The KCo_{1/2}Hf_{1/2}(MoO₄)₂ was synthesized through the ceramic method. HT-PXRD patterns were acquired using a Bruker D8 ADVANCE diffractometer and subsequently utilized for Rietveld analysis. Structure refinement and lattice parameter calculations were conducted with TOPAS 4.2, while calculation of the thermal expansion tensor and visualization were carried out in the TTT. ATR-IR spectroscopy was used to characterize the coordination of the molybdenum atoms. TG and DSC analyses were performed using an STA 449 F1 Jupiter thermal analyzer. Electrical conductivity was assessed using a Z-1500J impedance meter using the two-contact impedance spectroscopy method.

Results: KCo_{1/2}Hf_{1/2}(MoO₄)₂ crystallizes with the trigonal glaserite-type structure in space group *P3-m1* with unit cell parameters of *a* = 5.76190 (3), *c* = 7.14788 (5) Å, *V* = 205.51 (1) Å³, and *Z* = 1. DSC indicated that KCo_{1/2}Hf_{1/2}(MoO₄)₂ melted at 699°C with decomposition. The observed 2D negative thermal expansion in the *ab* plane did not lead to a reduction in the cell volume. The studied ternary molybdate KCo_{1/2}Hf_{1/2}(MoO₄)₂ ($\alpha_V = 148 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ at 600°C) can be categorized as a high-expansion material.

Conclusion: KCo_{1/2}Hf_{1/2}(MoO₄)₂ has been categorized as a high-expansion material ($\alpha_V = 148 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ at 600°C). At higher temperatures, the compound demonstrated notable ionic conductivity, values up to $0.42 \cdot 10^{-3} \text{ S/cm}$ (570°C) at *E_a* = 0.8 eV.

Keywords: Ternary molybdate, Solid-phase synthesis, Thermal expansion, Conductivity, Luminescent, HT-PXRD.

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1. INTRODUCTION

Due to the peculiarities of the crystal structure and composition, complex molybdates and tungstates exhibit valuable functional properties, including ion-conducting [1-4], magnetic [5], ferroelectric [6], photocatalytic [7], laser [8],

luminescent [9-12] and others [13-15]. Compounds with negative thermal expansion (NTE), which have the capability to contract along specific directions with increasing temperature, also attract much attention. They are used to compensate for the total thermal expansion of functional materials operating under extreme conditions.

Representatives of well-known structural families with different mechanisms are used as NTE materials [16-20]. It is known that compounds with a layered structure have high structural anisotropy and, in some cases, can exhibit two-dimensional (2D) NTE behavior [21-24]. Although the intensive search for NTE materials has been going on for many years, the investigation of the mechanisms and structure-property relationships causing the “thermal shrinkage” effect is still relevant [25-27]. Here, we report on the 2D-NTE effect in a new ternary molybdate $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ with a layered glaserite-like structure, and its thermal deformations and ionic conductivity were investigated.

2. METHOD

2.1. Sample Preparation

The glaserite-like ternary molybdate $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ was synthesized through the ceramic method using stoichiometric quantities of K_2MoO_4 (chemically pure, Krasny Khimik Ltd., Russia) and pre-synthesized molybdates CoMoO_4 , $\text{Hf}(\text{MoO}_4)_2$. Stepwise annealing of the simple molybdate mixture was carried out in a muffle furnace at 450–580 °C for 150 h. Hafnium molybdate $\text{Hf}(\text{MoO}_4)_2$ was prepared from a stoichiometric mixture of HfO_2 (chemically pure, IGIC RAS, Russia) and MoO_3 heated at 350–750 °C for 100 h. The simple molybdate CoMoO_4 was synthesized using a stoichiometric mixture of CoO (chemically pure, Krasny Khimik Ltd., Russia) and MoO_3 , subjected to heating at 350–600 °C for 100 hours. The initial reagents were thoroughly mixed and ground in an agate mortar. Following each heating cycle, the samples were ground again and analyzed using XRD.

2.2. Variable Temperature Powder X-ray Diffraction

X-ray powder diffraction data for $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ were acquired at room temperature using a Bruker D8 ADVANCE diffractometer (VANTEC detector, $\text{CuK}\alpha$ radiation) and subsequently utilized for Rietveld analysis. Scanning was performed over a range of 5 and 100° with a step of 0.02° and a speed of 0.1 s⁻¹. High-temperature powder X-ray diffraction (HT-PXRD) measurements were conducted in an Anton Paar HTK16 high-temperature chamber over a range of 30–600 °C with 50 °C increments. Structure refinement and lattice parameter calculations were conducted with the TOPAS 4.2 software [28], while calculations of the thermal expansion tensor and visualization were carried out in the TTT software package [29].

2.3. ATR-IR Spectrum

Attenuated total reflectance infrared spectroscopy (ATR-IR) was used to characterize the coordination of the molybdenum atoms. ATR-IR spectra were acquired using a SIMEX FT-801 FT-IR spectrometer equipped with a diamond ATR cell at room temperature within the range 500–1100 cm⁻¹ with a resolution of 1 cm⁻¹.

2.4. Thermal Analysis

Thermogravimetric (TG) and differential scanning calorimetric (DSC) analyses were conducted using an STA 449 F1 Jupiter thermal analyzer (NETZSCH). Thermal analysis was performed in platinum crucibles across a temperature range of 30–750 °C under an argon atmosphere, with a heating rate set to 10 °C/min. The temperature was measured with an accuracy of ±1° using a Pt-PtRh thermocouple. Before the experiments, the blank measurement was made with an empty crucible to register the drift correction.

2.5. Impedance Spectroscopy

To study ion transport in $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$, its ceramic sample in the form of disk-shaped pellets (d=10 mm, h=1.9 mm) was used. Ceramic disks for electrophysical studies were prepared by pressing powder at a pressure of 1 kbar. The platinum electrodes were deposited on the flat surfaces of the pellets. For this purpose, a method of precipitation of colloidal platinum on large surfaces of tablets was used, followed by annealing for an hour at a temperature of about 600 °C. Electrical conductivity was assessed using a Z-1500J impedance meter over a temperature range of 100–570 °C using the two-contact impedance spectroscopy method in both heating and cooling modes (2 °C/min, frequency range of 1–10⁶ Hz).

3. RESULTS AND DISCUSSIONS

3.1. Rietveld Refinement

The refined lattice parameters for obtained $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ are shown in Table 1, main interatomic distances – in Table 2, the atomic coordinates and isotropic displacement parameters – in Table 3. The data are in good agreement with those published earlier for $\text{KMg}_{1/2}\text{Zr}_{1/2}(\text{MoO}_4)_2$ [30]. The parameters and, accordingly, the volumes of the unit cells decrease consistently (see Table 1).

(Fig. 1) presents the calculated and experimental XRD curves, along with the corresponding difference curve.

Table 1. Main parameters of processing and refinement of the $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ and $\text{KMg}_{1/2}\text{Zr}_{1/2}(\text{MoO}_4)_2$ samples.

Compound	$\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$	$\text{KMg}_{1/2}\text{Zr}_{1/2}(\text{MoO}_4)_2$ /Refs.
Sp.gr.	Trigonal, $P3-m1$	
$R(M^2+)$ Å, C.N. = 6	0.79 [31]	0.86 [31]
a , Å	5.76190 (3)	5.7679 (1) [30]
c , Å	7.14788 (5)	7.1744 (1) [30]
V , Å ³	205.51 (1)	206.70 (1) [30]

(Table 1) contd.....

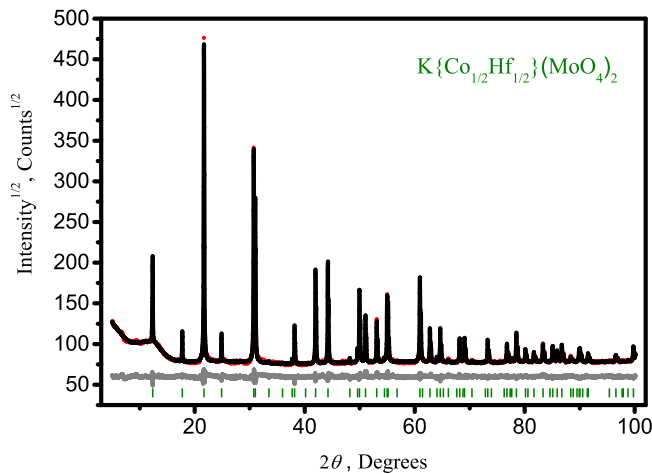
Compound	KCo _{1/2} Hf _{1/2} (MoO ₄) ₂	KMg _{1/2} Zr _{1/2} (MoO ₄) ₂ /Refs.
Z	1	1
2 θ -interval, °	5-100	
R _{wp} , %	2.901	
R _p , %	2.134	
R _{exp} , %	1.134	
χ^2	2.559	
R _B , %	1.991	

Table 2. Geometric parameters (Å,°) of KCo_{1/2}Hf_{1/2}(MoO₄)₂.

MoO ₄ - tetrahedron		(Co/Hf)O ₆ - octahedron	
Bond	d	Bond	d
Mo—O(1)	1.684 (7)	(Co/Hf)—O(2)	2.138 (4) x6
Mo—O(2)	1.691 (5) x3		
(Mo—O)	1.689		
KO ₁₂ - icosahedron			
K—O(1)	3.3277 (2) x6	K—O(2)	2.881 (4) x6

Table 3. Fractional atomic coordinates and isotropic displacement parameters (Å²) of KCo_{1/2}Hf_{1/2}(MoO₄)₂.

Atom	x	y	z	Occ.	B _{iso}
Hf	0	0	0	0.5	0.86 (10)
Co	0	0	0	0.5	0.86 (10)
K	0	0	1/2	1	1.19 (15)
Mo	1/3	2/3	0.2524 (3)	1	0.72 (6)
O1	1/3	2/3	0.488 (1)	1	0.84 (13)
O2	0.1727 (4)	0.3455 (9)	0.1770 (5)	1	0.84 (13)

Fig. (1). Difference Rietveld plot of KCo_{1/2}Hf_{1/2}(MoO₄)₂.

We used fractional coordinates of K(Mg_{0.5}Zr_{0.5})(MoO₄)₂ in

our initial structural model (*P* $\bar{3}$ *m*1) [32]. The peak shapes were described using the Pearson VII function with a correction for sample texture along the 001 direction applied using the March-Dollase function.

The refinement process involved the stepwise introduction of refinable parameters, with simultaneous graphical modeling of the background.

The final refinement demonstrated stability, yielding low residual R factors. The crystallographic data for KCo_{1/2}Hf_{1/2}(MoO₄)₂ were deposited with the Cambridge Crystallographic Data Centre (CSD 2393645). The data are accessible on the CCDC website (www.ccdc.cam.ac.uk/data_request/cif).

The KCo_{1/2}Hf_{1/2}(MoO₄)₂ structure exhibits a layered crystal structure. Two distinct layers are oriented perpendicular to the *c*-axis: the first layer comprises (Co/Hf)O₆ octahedra, while the second consists of KO₁₂-icosahedra and MoO₄-tetrahedra, which are connected through shared oxygen edges (Fig. 2).

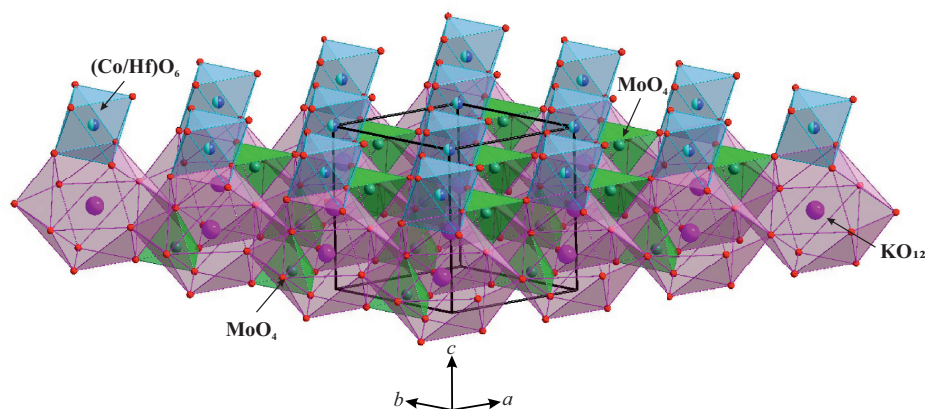


Fig. (2). The crystal structure of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$.

3.2. ATR-IR Spectrum

The IR spectra of complex molybdates contain bands characteristic of vibrations of the tetrahedral MoO_4 -groups. Usually, bands corresponding to stretching ($980\text{--}700\text{ cm}^{-1}$) and bending modes ($410\text{--}300\text{ cm}^{-1}$) of Mo–O bonds are observed [33]. The experimental IR spectra encompass only the stretching vibrational modes of the MoO_4 tetrahedra. The IR spectrum of the compound ($\nu_1 = 899\text{ cm}^{-1}$; 862 cm^{-1} ; 829 cm^{-1} ; $\nu_3 = 727\text{ cm}^{-1}$) confirmed the presence of MoO_4 -tetrahedra and exhibited a strong similarity to the spectrum of the isostructural compound $\text{KMg}_{1/2}\text{Zr}_{1/2}(\text{MoO}_4)_2$ [30] with isolated MoO_4 tetrahedra (Fig. 3).

3.3. Thermal Properties

The DSC curves recorded from $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ are shown in (Fig. 4). Upon heating the sample, two endothermic signals were observed at 490°C and 699°C .

The endothermic peak at 699°C indicated the melting point of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$. No weight loss was observed on the TG curve.

The Rietveld-refined XRD patterns of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ after annealing at 750°C indicated its partial decomposition, leading to the formation of CoMoO_4 , $\text{K}_2\text{Mo}_3\text{O}_{10}$, $\text{K}_2\text{Co}_2(\text{MoO}_4)_3$, and HfO_2 .

To further investigate the endothermic effect observed at 490°C , the sample was analyzed in a “heating-cooling” mode within the temperature range of $200\text{--}650^\circ\text{C}$. During cooling, $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ exhibited an exothermic effect at 473°C , with a hysteresis of 17°C . The characteristic signal within the $473\text{--}490^\circ\text{C}$ range indicated the presence of a reversible phase transition (type I) in $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ (Fig. 4).

The temperature dependences of the lattice parameters of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$, resulting from the HT-PXRD experiments, are presented in Fig. (5 and Table 4).

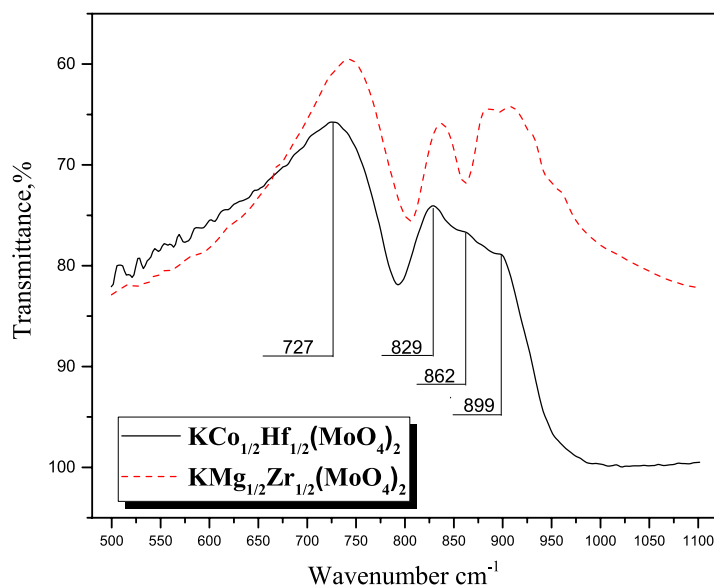


Fig. (3). IR spectra of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ и $\text{KMg}_{1/2}\text{Zr}_{1/2}(\text{MoO}_4)_2$ [30].

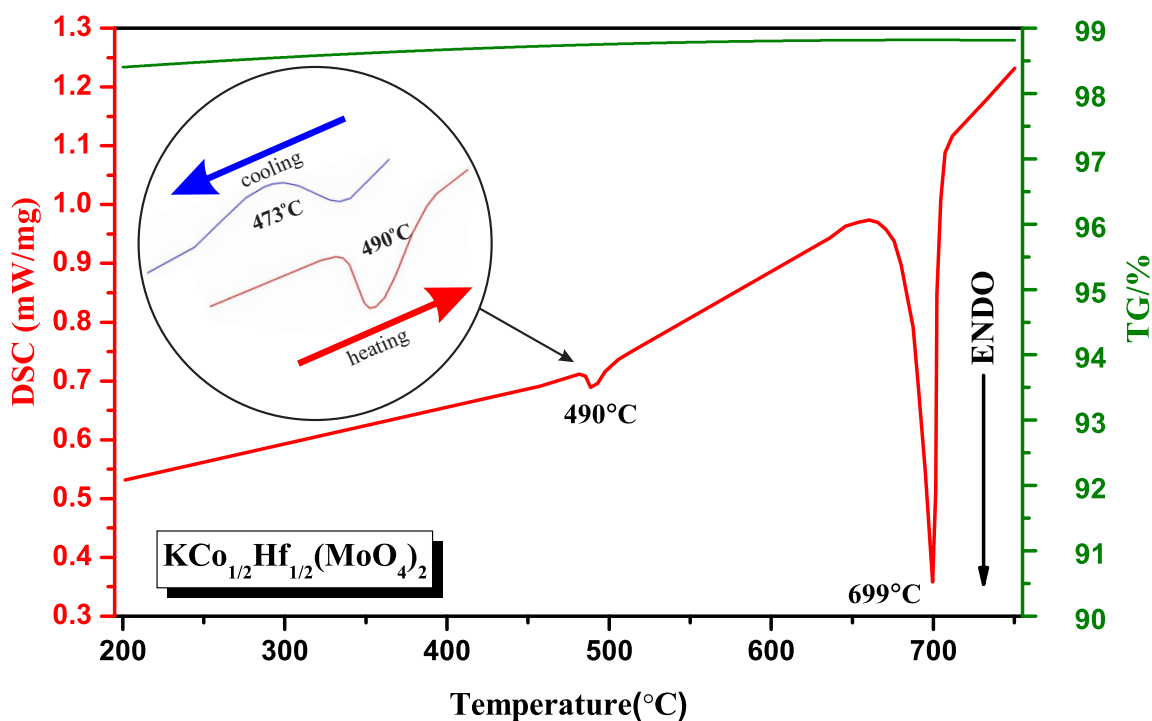


Fig. (4). TG and DSC measurements of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$.

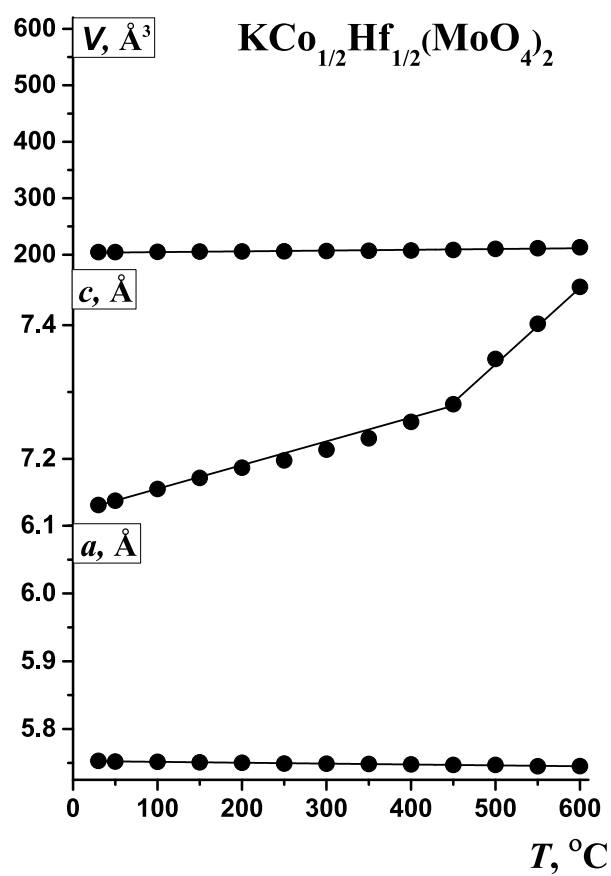


Fig. (5). The dependence of the lattice parameters of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ on temperature.

Table 4. The unit cell parameters of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$.

T, °C	a, Å	c, Å	V, Å ³
30.0	5.7528(7)	7.131(1)	204.38(6)
50.0	5.7521(3)	7.1374(7)	204.51(3)
100.0	5.7517(3)	7.1550(7)	204.99(3)
150.0	5.7507(3)	7.1716(7)	205.39(3)
200.0	5.7501(3)	7.1869(7)	205.79(3)
250.0	5.7490(3)	7.1977(7)	206.02(3)
300.0	5.7489(3)	7.2140(7)	206.48(3)
350.0	5.7484(3)	7.2308(8)	206.92(3)
400.0	5.7478(4)	7.2553(8)	207.58(4)
450.0	5.7470(4)	7.2817(8)	208.28(3)
500.0	5.7469(4)	7.3494(7)	210.21(3)
550.0	5.7451(3)	7.4021(6)	211.58(3)
600.0	5.7452(4)	7.4574(7)	213.17(3)

The decrease in the *a*-parameter value is fairly linear over the entire temperature range, while the increase in the *c*-parameter can be described by two linear segments before and after 450°C. Thus, the point of curve inflection was observed on the temperature dependence curve of the *c* parameter around 450–500°C (which corresponds to the DSC data), followed by a more pronounced increase in this parameter. All reflections on high-temperature X-ray diffraction patterns in the entire studied temperature range are indicated in the same space group; no new peaks were detected, which indicates that the first-order phase transition is not accompanied by a change in the structure. The most likely cause of the phase transition is a change in the electronic structure of the Co^{2+} ion. The transition from the low-spin state to the high-spin state is accompanied by a sharp increase in the ionic radius from 0.79 to 0.885 Å for the Co^{2+} ion with C.N. = 6 [31]. Such a transition was observed for the compound Co_3BO_5 [34]. The temperature-dependent variations of the lattice parameters were approximated using first-order polynomial functions (Table 5).

The coefficient of thermal expansion (CTE) calculated through the linear approximation of the temperature dependencies of the lattice parameters is shown in Table 6, with cross-sections of the CTE illustrated in Fig. (6). The thermal expansion of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ is notably anisotropic, with the greatest expansion observed along the *c*-axis.

The coefficient of thermal expansion (CTE) α_c was $47 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ up to 450°C and $156 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$, while α_a remained negative at $-2.3 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ throughout the investigated temperature range. Despite this, no reduction in cell volume was observed. The values of α_v for $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ were $43 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ at room temperature and $148 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ at 600°C. These values are close to those calculated for the isostructural analogue $\text{KMg}_{0.5}\text{Zr}_{0.5}(\text{MoO}_4)_2$ ($\alpha_v = 160 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$ at 500°C [30]).

The observed 2D negative thermal expansion in the *ab* plane is likely attributable to the thermal motion of the oxygen atom O2 (Wyckoff position 6i), as it is the only atom with the necessary degree of freedom. It is expected that, namely, the bond Co–O2 is the most “flexible”, that is, it has more freedom for a change. Thus, the unit cell expansion along the crystallographic *c*-axis can be attributed to an increase in the value of Co–O2 bond length.

3.3.1. Electrical Conductivity

The electrophysical properties of the examined ternary molybdate were also characterized. The temperature dependence of conductivity (in a heating-cooling cycle) at various frequencies and the impedance plot, which is typical for ionic conductors, are presented in Fig. (7).

Conductivity monotonically increased with rising temperature (100–450°C) from 10^{-9} to 10^{-6} S/cm . A subsequent sharp increase in conductivity was observed, reaching a value of $0.42 \cdot 10^{-3} \text{ S/cm}$ (570°C) with an activation energy $E_a = 0.8 \text{ eV}$. A deviation from linearity in the temperature dependence of conductivity was observed during both heating and cooling, specifically at 510°C and 500°C, respectively. These values correlated with the temperature of the endothermic effect detected in the DSC curve (Fig. 4), indicating a first-order phase transition, which was further confirmed by the presence of thermal hysteresis (Fig. 7). The pattern of the temperature dependence of conductivity is similar to that of the isostructural molybdate $\text{KMg}_{0.5}\text{Zr}_{0.5}(\text{MoO}_4)_2$. Theoretical evaluation of the energy barriers of transport based on the bond valence sum maps (BVS) showed that its structure mainly realizes two-dimensional oxygen transport [30]. It is assumed that in $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$, the most probable charge carrier is also oxygen ions, which requires further research.

Table 5. Temperature dependencies of the lattice parameters approximated by linear polynomial functions $a_0 + a_1 \times 10^{-3}t$.

Cell	$T_1, ^\circ C$	$T_2, ^\circ C$	a_0	a_1	R^2
a	30	600	5.7528(2)	-0.0130(5)	1.000
c	30	450	7.119(3)	0.34(1)	0.990
c	450	600	6.78(3)	1.14(5)	0.996
V	30	600	203.0(5)	14(1)	1.000

Table 6. Thermal expansion coefficients of $KCo_{1/2}Hf_{1/2}(MoO_4)_2$ ($\times 10^{-6} ^\circ C^{-1}$).

$T, ^\circ C$	α_a	α_c	α_v
30	-2.26(9)	47(2)	43(7)
50	-2.26(9)	47(2)	43(7)
100	-2.26(9)	47(2)	43(7)
150	-2.26(9)	47(2)	43(7)
200	-2.26(9)	47(2)	42(7)
250	-2.26(9)	47(2)	42(7)
300	-2.26(9)	47(2)	42(7)
350	-2.26(9)	47(2)	42(7)
400	-2.26(9)	47(2)	42(7)
450	-2.26(9)	46(2)	42(7)
500	-2.26(9)	155(7)	151(7)
550	-2.26(9)	154(7)	150(7)
600	-2.27(9)	153(6)	148(7)

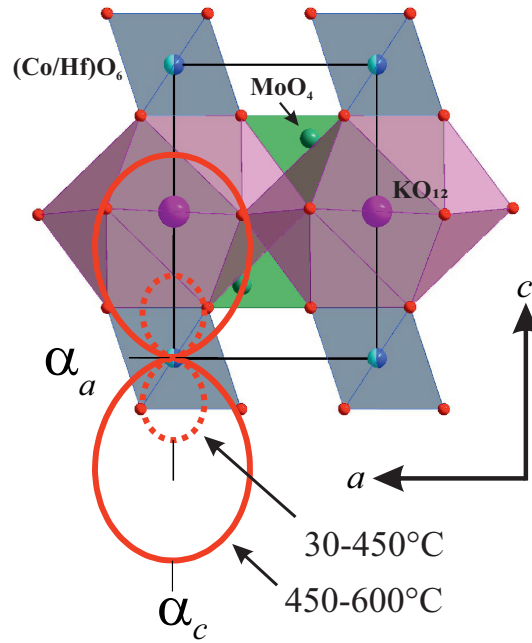


Fig. (6). Projection of the $KCo_{1/2}Hf_{1/2}(MoO_4)_2$ structure on the ac plane, mapped to the thermal expansion tensor cross-section.

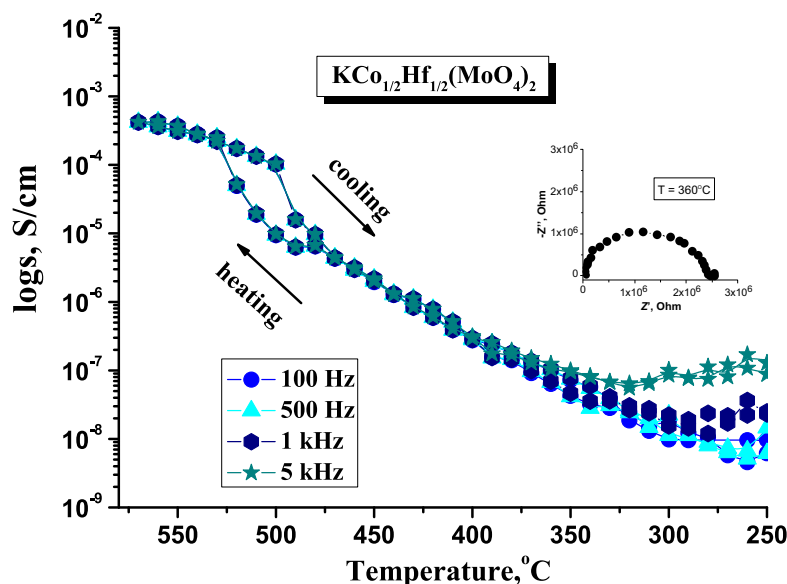


Fig. (7). Temperature dependencies of electrical conductivity for $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$.

CONCLUSION

Ternary molybdate $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ was synthesized via a ceramic route. Its structure was refined by the Rietveld method, with initial parameters based on literature data for the single crystal $\text{KMg}_{0.5}\text{Zr}_{0.5}(\text{MoO}_4)_2$ sample [32]. The compound studied was crystallized in the trigonal space group $P3-m1$. The experimental IR spectrum had characteristic lines of the MoO_4 tetrahedra stretching modes, thus confirming the coordination of the Mo atoms in the refined structure. Differential scanning calorimetry (DSC) results demonstrated that $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ melted at 699°C with decomposition. In this study, we investigated the ionic conductivity properties of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$, which reached a conductivity value of $0.42 \cdot 10^{-3} \text{ S/cm}$ (570°C) with an activation energy $E_a = 0.8 \text{ eV}$. Thermal deformations of $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ were investigated using HT-XRD. The observed 2D negative thermal expansion in the ab plane did not lead to a reduction in the cell volume. Therefore, the studied ternary molybdate $\text{KCo}_{1/2}\text{Hf}_{1/2}(\text{MoO}_4)_2$ ($\alpha_v = 148 \cdot 10^{-6} \text{ }^\circ\text{C}^{-1}$ at 600°C) can be categorized as a high-expansion material [35].

AUTHORS' CONTRIBUTIONS

It is hereby acknowledged that all authors have accepted responsibility for the manuscript's content and consented to its submission. They have meticulously reviewed all results and unanimously approved the final version of the manuscript.

LIST OF ABBREVIATIONS

NTE	= Negative Thermal Expansion
HT-PXRD	= High-temperature Powder X-ray Diffraction
CTE	= Coefficient of Thermal Expansion

CONSENT FOR PUBLICATION

Not applicable.

AVAILABILITY OF DATA AND MATERIALS

The data and supportive information are available within the article.

FUNDING

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CONFLICT OF INTEREST

The authors declare no conflict of interest, financial or otherwise.

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